SC Color Paste  
**Pigment paste for epoxy system**

**FEATURES**
Multicolor pigments premixed in an epoxy base.  
Formulated to modify any epoxy system’s color (paint, gelcoat, casted parts...)  
The past consistency will ensure an easy mixing and color quality.  
All RAL and AFNOR color grade available (except metallic colors)

**PHYSICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Aspect</th>
<th>Colored paste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>According to RAL &amp; AFNOR shades</td>
</tr>
<tr>
<td>Viscosity (mPa.s)</td>
<td>20 000 to 150 000 mPa.s</td>
</tr>
<tr>
<td>Rheometer</td>
<td>CP 50 mm gradient of shear 10 s⁻¹</td>
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<tr>
<td>Density :</td>
<td>1,2 +/- 0,2</td>
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<tr>
<td>Pycnometer ISO 2811-1</td>
<td>@ 20 °C</td>
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<tr>
<td>Storage stability:</td>
<td>12 months Must be homogenized before each use</td>
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</tbody>
</table>

**TIPS FOR USING**
- Make sure the past is well mixed before using it.  
- Incorporate the pigment paste into the resin or the resin/hardener mix with a good and slow stir.  
- Recommended ratio: up to 15% per weight with the resin / hardener mix.  
- Because the paste is premixed with an epoxy resin, it is possible to mix up to 10% per weight of the Color Paste into the resin only.  
Above this limit, a new resin / hardener mixing ratio is needed. Thank you to contact us.  
- Use in full shade, or gradation, it is possible to mix the different paste to get specific home made colors.

**PRECAUTIONS**
- Do not directly mix the color paste with hardener (only resin or mixed resin/hardener)  
- The final color on filled resin can be different from the expected one.  
- A preliminary test is required on a small amount of mixture to check compatibility, opacity, final color, etc...

**PACKAGING**
- Metal box 0.95 kg  
- Metal bucket 20 kg

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