

# DATA SHEET

07.2011 (replaces 08.2010)

**AIREX®**  
**BALTEK®**



## AIREX® R82

### High Performance Structural Foam

#### CHARACTERISTICS

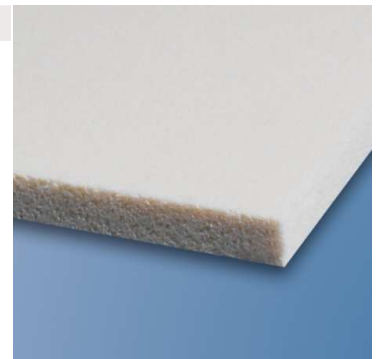
- Fulfills most stringent fire requirements
- Operating temperature from -194 °C to +160 °C (-317 °F to +320 °F)
- Remains ductile at cryogenic temperatures
- Excellent dielectric properties (radar outstanding transparency)
- Very low moisture absorption
- Good fatigue resistance
- High impact resistance (non-brittle failure mode)
- Thermoformable
- Good sound and thermal insulation

#### APPLICATIONS

- **Aircraft and Aerospace**  
Interiors, cockpit doors, cryogenic tanks, insulating panels, radomes, helicopter rotor blades, general aviation (fuselage and wing)
- **Road and Rail**  
Front-ends, side skirts, roof panels, interiors
- **Marine**  
Fast-ferries, fire resistant interiors, radomes
- **Defense**  
Naval superstructures, antennas, combat communication systems
- **Industrial**  
High temperature tooling, radomes, x-ray tables

#### PROCESSING

- Contact molding (hand/spray)
- Adhesive bonding
- Thermoforming
- Pre-preg processing (up to 180 °C, 355 °F)



AIREX® R82 is a closed-cell, thermoplastic polymer foam that combines outstanding fire resistance with very low smoke and toxicity, along with excellent dielectric properties.

It has an outstanding strength to weight ratio, very low moisture absorption, is thermoformable and ductile.

AIREX® R82 is an exceptional core material for use in structural light-weight applications that demand high fire resistance, radar transparency or operation in extremely hot or cold environments.

[www.corematerials.3AComposites.com](http://www.corematerials.3AComposites.com) – excellence in core solutions



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Typical properties for AIREX® R82		Unit (metrical)	Value <sup>1)</sup>	R82.60	R82.80	R82.110
Density	ISO 845	kg/m <sup>3</sup>	Average <i>Typ. range</i>	60 54 - 69	80 72 - 95	110 99 - 126
Compressive strength perpendicular to the plane	ISO 844	N/mm <sup>2</sup>	Average <i>Minimum</i>	0.70 0.60	1.1 0.9	1.4 1.2
Compressive modulus perpendicular to the plane	DIN 53421	N/mm <sup>2</sup>	Average <i>Minimum</i>	46 40	62 56	83 60
Tensile strength in the plane	ISO 527 1-2	N/mm <sup>2</sup>	Average <i>Minimum</i>	1.7 1.2	2.0 1.7	2.2 1.9
Tensile modulus in the plane	ISO 527 1-2	N/mm <sup>2</sup>	Average <i>Minimum</i>	45 35	54 50	64 54
Shear strength	ISO 1922	N/mm <sup>2</sup>	Average <i>Minimum</i>	0.80 0.65	1.1 0.9	1.4 1.15
Shear modulus	ASTM C393	N/mm <sup>2</sup>	Average <i>Minimum</i>	18 15	23 20	30 25
Shear elongation at break	ISO 1922	%	Average <i>Minimum</i>	25 15	23 15	18 10
Impact strength	DIN 53453	kJ/m <sup>2</sup>	Average	1.0	1.3	1.4
Thermal conductivity at room temperature	ISO 8301	W/m.K	Average	0.036	0.037	0.040
Standard sheet	Width	mm ± 5		1350	1200	1000
	Length	mm ± 5		2800	2700	2300
	Thickness	mm ± 0.5		3 to 60	3 to 60	5 to 30
Color				off white	off white	off white

Finishing Options, other dimensions and closer tolerances upon request

<sup>1)</sup> Minimum values acc. DNV definition; test sample thickness 20 mm except tensile / impact properties (10 mm) and compressive modulus (40 mm)

Fire performance	Standard		R82.60	R82.80	R82.110
Aircraft	FAR 25.853/ABD0031	Flammability	passed	passed	passed
	FAR 25.853/ABD0031	Smoke density	passed	passed	passed
	ABD0031	Toxicity	passed	passed	passed
	FAR 25.853/ABD0031	Heat release	passed	passed	passed
Rail	DIN 5510/2	Flammability	S4	S4	
	DIN 5510/2	Smoke density	SR2	SR2	
	DIN 5510/2	Dripping	ST2	ST2	
	DIN 5510/2 / DIN 53438-2	Edge flaming	K1	K1	
Rail	NF F16-101	Flammability	M1	M1	
	NF F16-101	Smoke density	F2	F2	
Rail	CEN TS 45545-2		HL3 <sup>2)</sup>		
			Final certification depending on sandwich design		

<sup>2)</sup> Indicative test; further details on request

The data provided gives approximate values for the nominal density and DNV minimum values according to DNV type approval certificate. The information contained herein is believed to be correct and to correspond to the latest state of scientific and technical knowledge. However, no warranty is made, either expressed or implied, regarding its accuracy or the results to be obtained from the use of such information. No statement is intended or should be construed as a recommendation to infringe any existing patent

Typical properties for AIREX® R82		Unit (imperial)	Value <sup>1)</sup>	R82.60	R82.80	R82.110
Density	ISO 845	lb/ft <sup>3</sup>	Average <i>Typ. range</i>	3.75 3.4 - 4.3	5.0 4.5 - 5.9	6.85 6.2 - 7.9
Compressive strength perpendicular to the plane	ISO 844	psi	Average <i>Minimum</i>	100 87	160 131	200 174
Compressive modulus perpendicular to the plane	DIN 53421	psi	Average <i>Minimum</i>	6'700 5'800	9'000 8'120	12'000 8'700
Tensile strength in the plane	ISO 527 1-2	psi	Average <i>Minimum</i>	250 174	290 247	320 276
Tensile modulus in the plane	ISO 527 1-2	psi	Average <i>Minimum</i>	6'500 5'075	7'800 7'250	9'300 7'830
Shear strength	ISO 1922	psi	Average <i>Minimum</i>	120 94.3	160 131	200 167
Shear modulus	ASTM C393	psi	Average <i>Minimum</i>	2'600 2'175	3'300 2'900	4'350 3'625
Shear elongation at break	ISO 1922	%	Average <i>Minimum</i>	25 15	23 15	18 10
Impact strength	DIN 53453	Ft.lb/in <sup>2</sup>	Average	0.48	0.62	0.67
Thermal conductivity at room temperature	ISO 8301	BTU.in/ft <sup>2</sup> .hr.°F	Average	0.25	0.26	0.28
Standard sheet	Width	mm ± 5		1350	1200	1000
	Length	mm ± 5		2800	2700	2300
	Thickness	mm ± 0.5		3 to 60	3 to 60	5 to 30
Color				off white	off white	off white

Finishing Options, andere Dimensionen und engere Toleranzwerte auf Anfrage

<sup>1)</sup> Minimum values acc. DNV definition; test sample thickness 20 mm (<sup>3</sup>/<sub>4</sub>"") except tensile / impact properties 10 mm (<sup>3</sup>/<sub>8</sub>"") and compressive modulus 40 mm (1 <sup>1</sup>/<sub>2</sub>"")

Fire performance	Standard		R82.60	R82.80	R82.110
Aircraft	FAR 25.853/ABD0031	Flammability	passed	passed	passed
	FAR 25.853/ABD0031	Smoke density	passed	passed	passed
	ABD0031	Toxicity	passed	passed	passed
	FAR 25.853/ABD0031	Heat release	passed	passed	passed
Rail	DIN 5510/2	Flammability	S4	S4	
	DIN 5510/2	Smoke density	SR2	SR2	
	DIN 5510/2	Dripping	ST2	ST2	
	DIN 5510/2 / DIN 53438-2	Edge flaming	K1	K1	
Rail	NF F16-101	Flammability	M1	M1	
	NF F16-101	Smoke density	F2	F2	
Rail	CEN TS 45545-2		HL3 <sup>2)</sup>		
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